



### **DETACHABLE KEY RING**

#### **TOOLING**

- MANDREL SHAFT A**
- BUSHING SET—2A**
- DRILL BIT-LETTER J**
- WOOD-1/2" SQUARE AND UP.**

#### **TURNING INSTRUCTIONS**

- 1. CUT WOOD LENGTH OF TUBE (LONGER SO YOU CAN SQUARE OFF ENDS).**
- 2. DRILL WITH J BIT. GLUE TUBE.**
- 3. MOUNT ON MANDREL. THIS KIT CAN BE TURNED TO ANY SHAPE.**

#### **ASSEMBLY INSTRUCTIONS**

- 1. PRESS FINIAL INTO ONE END OF FINISHED BARREL.**
- 2. PRESS PLUNGER HOLDER INTO OPPOSITE END.**
- 3. INSERT PLUNGER INTO HOLDER.**
- 4. SLIP RING INTO HOLE AT BOTH ENDS.**
- 5. MAKE SURE THE SCREW INSIDE THE PLUNGER IS VERY TIGHT-OCCASIONALLY THEY ARE LOOSE. DO THIS BY PUSHING OUT PLUNGER AND TIGHTEN WITH SMALL SCREW DRIVER.**