



### PURSE PEN

#### TOOLING

A-MANDREL

V-BIT

BUSHINGS-6 A

WOOD BLANKS 5/8 X 5/8 OR LARGER

#### TURNING INSTRUCTIONS

1. CUT WOOD BLANKS SAME LENGTH AS BRASS TUBES (A LITTLE LONGER TO SQUARE OFF)
2. TURN TO DEPTH COLLARS OR DESIRED SIZE.
3. SAND & POLISH, AND BLANKS ARE READY FOR ASSEMBLY

#### CAP ASSEMBLY

##### LOWER BARREL-LONG

1. PUSH REFILL HOLDER INTO LOWER BARREL FINIAL (END WITH O RING)
2. PRESS FINIAL INTO ONE END OF LONG BARREL.
3. PRESS NIB HOLDER INTO OTHER END OF BARREL.
4. PUSH INK REFILL INTO REFILL HOLDER-TRY THIS BEFORE ASSEMBLY
5. SCREW ON NIB

##### SHORT BARREL

1. SLIDE CLIP OVER CAP FINIAL
2. PRESS CAP FINIAL INTO LARGE END OF BRASS INSERT
3. SCREW ON PLASTIC NIB PROTECTOR
4. PRESS THIS ASSEMBLY INTO ONE END OF SHORT BARREL
5. GLUE ON BLACK FINIAL CAP
6. SNAP CAP ON TO LOWER BARREL-PEN IS FINISHED.
7. IF NECESSARY ADJUST NIB PROTECTOR IN OR OUT FOR FIT ON PEN.